

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	102819	BACK PLATE, ANTERIOR
2	2	900446	NYLON WASHER, .540 X .405 X .112
3	2	900683	WAVE WASHER
4	2	102818	PIVOT PIN, DETENT
5	4	900060	#10-32 X 1" LG. BRASS RHMS
6	1	102822	LOCK PLATE, ANTERIOR RIGHT
7	2	900687	SPACER, NYLON
8	2	900140	#10-32 X 3/4" LG. BRASS FHMS
9	1	102823	LOCK PLATE, ANTERIOR LEFT
10	1	102826	KNOB, ACTUATING, RIGHT
11	1	102827	KNOB, ACTUATING, LEFT
12	1	103235	LATCH HANDLE, INFERIOR
13	4	900037	#8-32 X 1/2" LG. BRASS RHMS

ASSEMBLY INSTRUCTIONS LATCH KIT

- STEP 1: PUT NYLON WASHER (ITEM #2 INTO ANTERIOR BACK PLATE (ITEM #1).  
 STEP 2: PLACE WAVE WASHER (ITEM #3) OVER DETENT PIVOT PIN (ITEM #4).  
 STEP 3: INSERT DETENT PIVOT PIN (ITEM #4 INTO HOLE IN ANTERIOR BACK PLATE AS SHOWN BELOW  
 STEP 4: ALIGN FLAT SURFACE ON DETENT PIVOT PIN, AS INDICATED WITH NYLON WASHER.  
 STEP 5: HOLD ANTERIOR BACK PLATE ASSEMBLY INSIDE OF UPPER ANTERIOR HOUSING  
 STEP 6: HOLD ANTERIOR LOCK PLATE (ITEM #6) ON OUTSIDE OF UPPER ANTERIOR HOUSING.  
 STEP 7: INSERT #10-32X3/4 FHMS (ITEM #8) INTO COUNTERSUNK HOLE ON ANTERIOR LOCK PLATE (ITEM #6) AND SCREW INTO ANTERIOR BACK PLATE (ITEM #1).  
 STEP 8: PLACE NYLON SPACER (ITEM #7) OVER #10-32X1" RHMS (ITEM #5) AND INSERT INTO NON-COUNTERSUNK HOLE ON ANTERIOR LOCK PLATE (ITEM #6) AND SCREW INTO ANTERIOR BACK PLATE (ITEM #1) AS SHOWN BELOW.  
 STEP 9: HOLD ANTERIOR LOCK PLATE (ITEM #9) ON OUTSIDE OF UPPER ANTERIOR HOUSING, OPPOSITE SIDE.  
 STEP 10: INSERT #10-32X3/4 FHMS (ITEM #8) INTO COUNTERSUNK HOLE ON ANTERIOR LOCK PLATE (ITEM #6) AND SCREW INTO ANTERIOR BACK PLATE (ITEM #1).  
 STEP 11: ATTACH LEFT AND RIGHT ACTUATING KNOBS (ITEMS #10 & #11) TO INFERIOR LATCH HANDLE ASSEMBLY FORM STEP 1 OVER UPPER ANTERIOR HOUSING LOCK PLATES. (ITEMS #6 & #9) CONTOURS SHOULD MATCH THAT OF THE ANTERIOR LOCK PLATES (ITEMS #6 & #9) AS SHOWN IN DRAWING.  
 STEP 13: ATTACH LATCH HANDLE, INFERIOR (ITEM #12) TO HOUSING WITH QTY (2) OF ITEM #5 THROUGH HOLE OF DETENT PIVOT PIN (ITEM #4).

