

FRONT VIEW

2x M12x150 LONG CAP SCREW (SEE NOTE 1)  
 2x LOCK WASHER  
 2x FLAT WASHER

STEEL WEIGHT BASE, 66 DEG

2x M12x150 LONG CAP SCREW (SEE NOTE 1)  
 2x LOCK WASHER  
 2x FLAT WASHER

28mm STEEL WEIGHT, 66 DEG

2.6mm STEEL WEIGHT, 66 DEG

0.8mm STEEL WEIGHT, 66 DEG

2x M16 NUT  
 2x LOCK WASHER  
 2x FLAT WASHER  
 (SEE NOTE 2)

66 DEG WEIGHT LOCATION

180 DEG WEIGHT STACK LOCATION

SPACER, 180 DEG, 25.4mm

SHIM, 180 DEG, 3.2mm

WEIGHT, 180 DEG, 6mm

WEIGHT, 180 DEG, 1.5mm

SHIM, 180 DEG, 3.2mm

WEIGHT, TRIM LOCATION #3

WEIGHT, TRIM LOCATION #4

4x M16 NUT  
 4x LOCK WASHER  
 4x FLAT WASHER  
 (SEE NOTE 2)

TRIAL WEIGHT #1(A-PLANE)  
 (SEE NOTE 2) INSTALL WITH TWO M16 NUTS

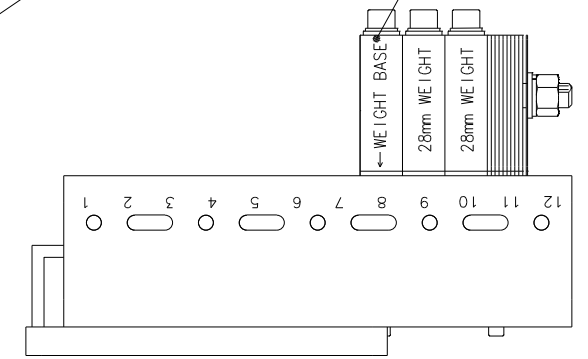
POSITION AS SHOWN WITH  
 COUNTERBORED HOLES ON FAR SIDE  
 (SEE NOTE 3)

REAR VIEW

M12X 100mm LONG  
 SOCKET HEAD CAP SCREW  
 (SEE NOTE 1)

TRIAL WEIGHT #2  
 (B-PLANE)

Ex) Position of STEEL  
 WEIGHT BASE(1-12) IS "8"



66 DEG WEIGHT LOCATION

NOTE:  
 1. TIGHTEN M12 CAP SCREW TO 66.4N-m.  
 2. TIGHTEN ALL M16NUTS TO 160N-m.  
 3. INSTALL WITH THIN SIDE TOWARD ISO CENTER AS SHOWN.